



materials, styles & finishes

**Materials**

Allied Rivet understands the important role raw materials play in efficient production and quality conformance. Our experience and capabilities allow us to produce from a wide variety of materials to give you flexibility when designing a rivet. Materials commonly used by Allied Rivet include:

- Steel
- Brass
- Stainless Steel
- Copper
- Aluminum

**Styles**

Allied produces many rivet types with head styles that include oval, flat, round, and countersunk. We have designed our tooling and production departments to provide you with rivets that meet industry standards, but with tighter tolerances for a consistently higher quality part. Here is a list of a few of the many rivet styles we produce:

- Solid
- Semi-tubular
- Shoulder
- Self-piercing
- Military Spec (MS)
- Various head styles to meet your requirements

**Finishes**

Allied Rivet has made it a priority to build partnerships with the very best finishers, platers and painters in our region to ensure that you receive nothing short of your exact requirements. Below are just a few of the many finish options offered by Allied Rivet.

- Zinc
- Nickel
- Oxide
- Brass
- PMS-Matching Head Painting
- Passivation



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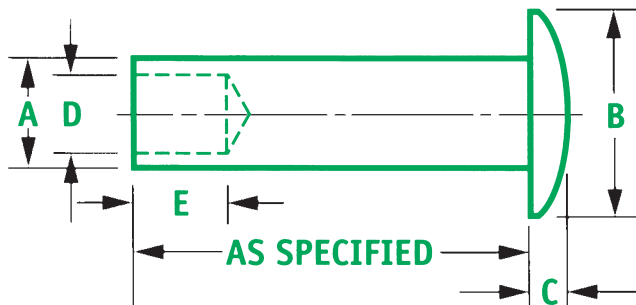


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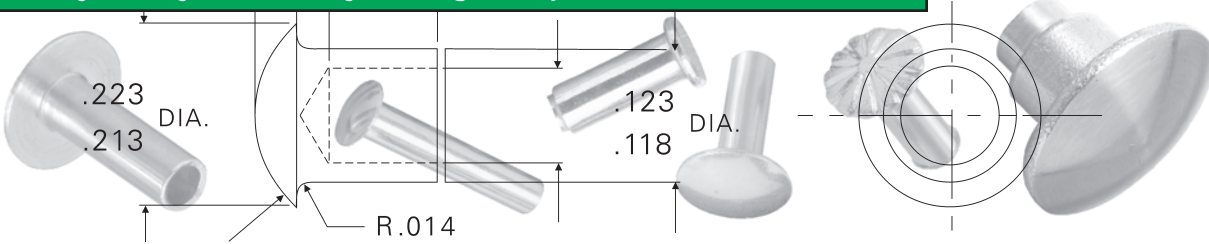


**standard dimensions & product selection**

Nominal Shank Diameter	Allied Part Number	Shank Diameter A	Head Diameter B	Head Height C	Hole Dimensions		Max Clinch Allowance	Min. Work Hole
					D	E		
1/16	AA-060	.058-.061	.106-.112	.014-.018	.042-.044	.046	.038	.064
3/32	A-118	.085-.089	.142-.152	.020-.026	.061-.063	.064	.058	.096
3/32	B-166	.095-.099	.182-.192	.026-.032	.072-.074	.077	.065	.107
1/8	C-120	.118-.123	.213-.223	.030-.038	.086-.088	.095	.084	.129
1/8	C-420	.118-.123	.276-.286	.030-.038	.086-.088	.095	.084	.129
9/64	D-122	.141-.146	.229-.239	.030-.038	.103-.105	.126	.101	.156
9/64	D-322	.141-.146	.307-.317	.040-.050	.103-.105	.126	.101	.156
9/64	D-378	.141-.146	.307-.317	.040-.050	.103-.105	.250	.101	.156
5/32	K-122	.151-.156	.307-.317	.040-.050	.106-.108	.126	.109	.166
5/32	K-322	.151-.156	.370-.380	.058-.068	.106-.108	.126	.109	.166
3/16	E-110	.182-.188	.307-.317	.058-.068	.138-.140	.156	.129	.201
3/16	E-310	.182-.188	.370-.380	.058-.068	.138-.140	.156	.129	.201
1/4	G-140	.244-.252	.430-.444	.065-.075	.180-.182	.219	.164	.266
1/4	G-540	.244-.252	.495-.505	.073-.083	.180-.182	.219	.164	.266
5/16	H-140	.302-.310	.557-.567	.088-.098	.227-.229	.227	.203	.332
3/8	I-140	.370-.380	.745-.755	.151-.161	.279-.281	.281	.219	.390



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serving the HVAC marketplace

For over 40 years, **Allied Rivet** has held a leading position in the manufacture and supply of rivets to the HVAC/ductwork marketplace. As a result, you can be certain that we have the equipment, procedures and support personnel to help you achieve your growth projections with consistent quality, competitive pricing, and reduced lead times. Other advantages offered by Allied Rivet include:

### Inventory Management

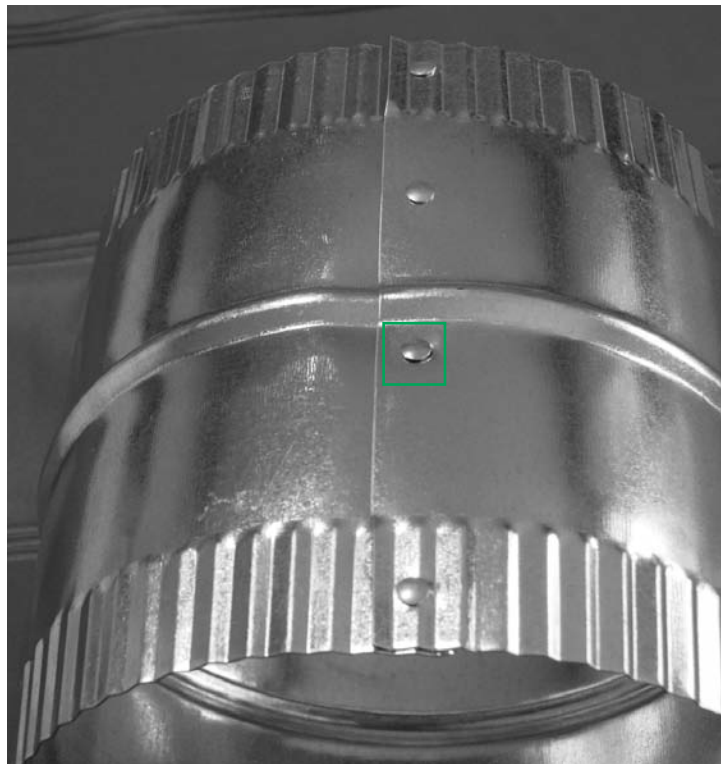
Allied Rivet's *Customer Stocking Program*, combined with substantial warehousing space, allow us to keep our commitment to ship parts the same day you place your order! Ask your Allied sales representative about our terrific inventory management capabilities!

### Production Capacity

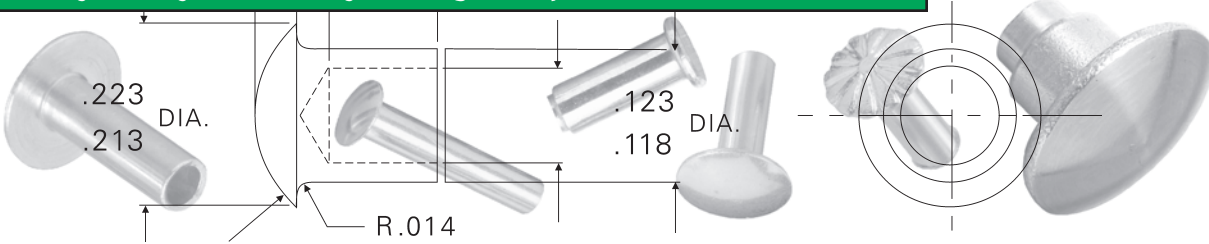
With our ability to produce *200 million rivets per month*, you can rest assured that we'll meet your production needs and earn your trust through our consistent performance.

### Customized Services

In addition to the millions of standard parts we stock for immediate shipment, we also offer "personalized parts". These rivets – with a letter or logo formed on the head – can be produced at very competitive prices due to our advanced in-house tooling capabilities and skilled machinists.



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serving the distribution marketplace

**Allied Rivet** has been a trusted business partner to the distributor market for over 40 years. It has been a truly unparalleled experience to work with distributors, as they make numerous contributions of added value to the OEM marketplace. It is our belief that distributors are the key to the growth of Allied Rivet! Let us show how Allied can assist you in providing competitive pricing and outstanding service to your customers. The following are some points that we feel are important to you:

### Pricing

We at Allied Rivet realize that in today's competitive marketplace, price is often a determining factor in capturing a new account. Allied Rivet can help! We will provide you with the price-competitive quotes necessary to win in this highly competitive market.

### Development

Allied Rivet has an experienced sales staff that can assist you in design and technical issues that will add to the value you offer to the end user. It is our goal to become a valuable resource for you and your customer.

### Production Flexibility

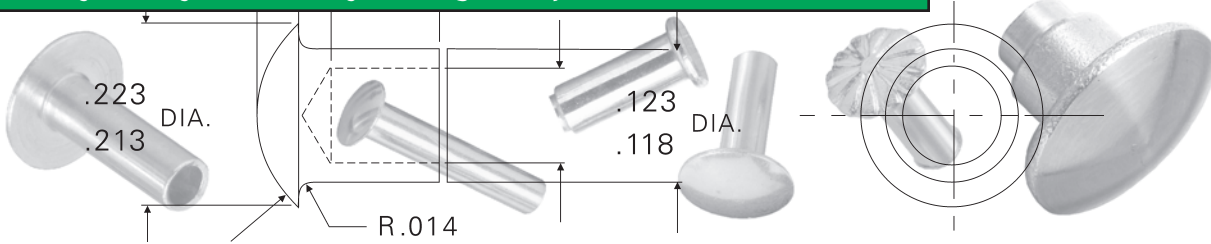
Quick delivery and flexible scheduling allow Allied Rivet to produce those emergency jobs that your customers occasionally require.

### Packaging

Upon your request Allied Rivet will package your order in plain cartons. This will save you time and money. In addition to plain cartons, Allied Rivet now has barcoding capabilities to add to the many turnkey inventory solutions you offer to the end user.



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serving the loose leaf marketplace

**Allied Rivet** is the premier rivet supplier to the Loose Leaf industry. Inventory and quick deliveries are important to binder manufacturers everywhere. Our customer-focused attention to and support of the bindery industry have resulted in many loyal customers who have been with us for decades. Below are a few of the many advantages we can provide.

### Inventory

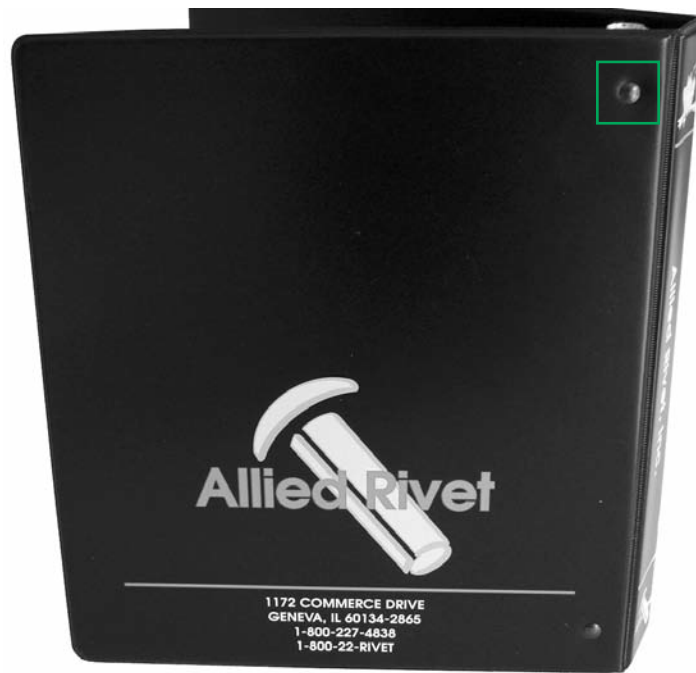
Allied Rivet inventories rivets in finishes of nickel, black oxide and white- and black-painted heads, in lengths from 4/16 up to 10/16. This inventory allows us to ship your requirements the same day!

### Pricing

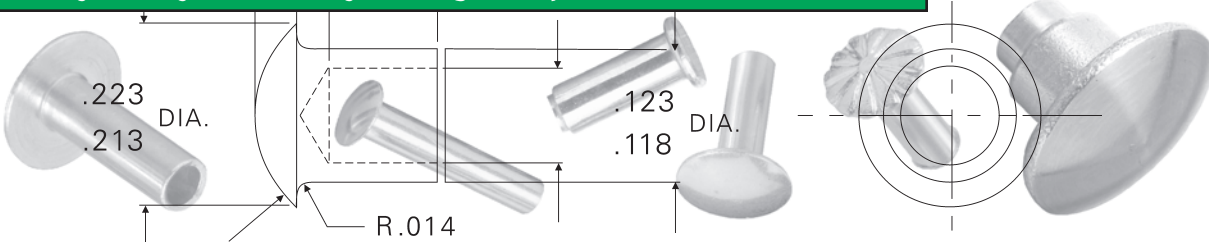
Our large inventory allows you to combine orders to be purchased at a better price break. Call and let us price an order for you!

### Styles

One thing is certain: no binder job is the same. With that in mind, Allied Rivet also produces nonstandard sizes and styles for your needs. Whether it is concealed, flathead or whatever you need, we can meet your finish and length requirements.



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## our core beliefs & practices

In today's competitive marketplace it is essential to raise the bar on the vendors contributing to the day-to-day success of your business. At **Allied Rivet** we raised the bar on ourselves, so you can be confident that you are getting nothing less than our best. As the marketplace changes, it is most important that you have a vendor that you can count on. At Allied, we offer the highest quality rivets in the industry, at a price that is competitive. In addition to our customer-driven policies on quality and pricing, it is our goal and desire for you to feel "delighted" with your Allied Rivet experience. Realizing that not every business is the same, we have established the following foundations of support:

### Services and Support

Our Customer Service/Sales Representatives are on the cutting edge of rivet application information. It is their pleasure to assist you with any questions about choosing the rivet that is right for you, or any other question that may arise. We are here for you!

### Stocking Programs

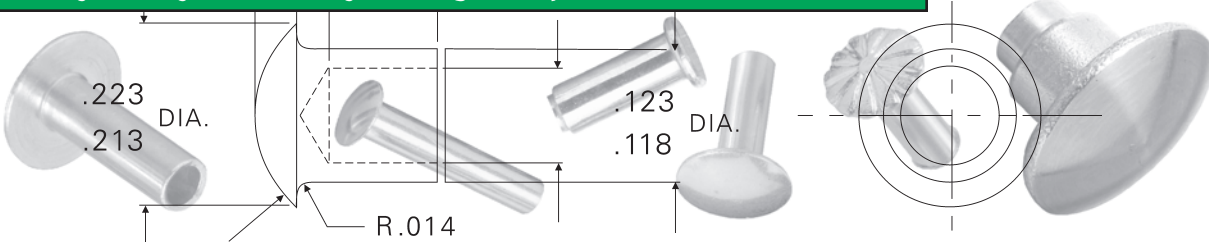
It is understood that hot rush orders wait for no one, and with that in mind, we can establish stocking programs for your special requirements. We will keep one release made and on the shelf for you at all times. Your rivets are a phone call away!

### Quality Control

Quality is no longer just a desire, but an expectation! Allied Rivet has designed procedures to assure each of your orders is manufactured to tight tolerances and with the highest consistency. It is these procedures that have allowed us to serve distributors and manufacturers alike, and establish a name that instills confidence. Ask your service representative to describe our quality systems!



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